



# Diffractive Gratings

GRATINGS, BEAM SPLITTERS, PATTERN GENERATORS FOR STRUCTURED LIGHT PATTERNS

StockerYale offers a wide selection of standard and custom diffractive optical elements (DOEs). These DOEs transform a single laser beam into various simple or complex structured light patterns, as illustrated below. In "dot" patterns, each of the several outgoing beams carries the same power. In "line" patterns, the lines are of uniform intensity.

## FEATURES

- Standard or custom
- Sinusoidal, binary, or other grating profiles
- Photoresist on silica, or etched silica
- Other substrate materials available
- High diffraction efficiency
- Uniform interbeam intensity
- Operating wavelengths 250 nm to 1550 nm

Our DOEs can be fabricated in photoresist (for use with lower power lasers). Alternately, they can be etched in fused silica (for use with high-power or UV applications). Whether you are looking for an off-the-shelf solution or a custom OEM design, let StockerYale's 15 years of experience with diffraction optics help you meet your needs.

## APPLICATIONS

- General or high-precision beamsplitting
- Machine vision systems
- Multiple imaging
- Spectrometry
- Beam sampling
- Metrology

## SOME AVAILABLE PATTERNS

Multiple Dots



Single Square



Multiple Lines



7x7 Dot Matrix



Single Circle



7 Concentric Circles

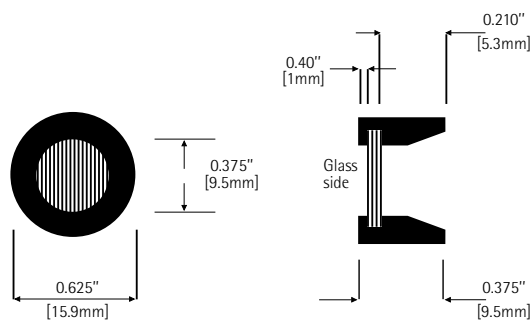


4 x 4 Grid



More patterns available

## TYPICAL DIMENSIONS



## MULTIPLE DOT PATTERNS

| Number of dots | DOE Period (µm) | *Interbeam angle (°) | *Spreading angle (°) |
|----------------|-----------------|----------------------|----------------------|
| 5              | 25              | 1.54                 | 6.14                 |
|                | 169             | 0.23                 | 0.91                 |
|                | 170.6           | 0.23                 | 0.90                 |
| 9              | 338.2           | 0.11                 | 0.91                 |
|                | 532             | 0.07                 | 0.58                 |
| 11             | 25.7            | 1.49                 | 14.94                |
| 15             | 16.4            | 2.34                 | 32.78                |
| 19             | 33              | 1.16                 | 20.94                |
|                | 50.4            | 0.76                 | 13.71                |
| 33             | 100             | 0.38                 | 12.28                |
|                | 426.1           | 0.09                 | 2.88                 |
| 99             | 260             | 0.15                 | 14.47                |

\* At 670 nm

Multiple line patterns are also available with similar specifications. Please call for information on other patterns.

## CUSTOM DOES

Custom elements are also available to satisfy a wide range of wavelengths, interbeam angles, number of beams, and structured light patterns. Wavelengths can be between 250 nm and 1550 nm. Interbeam angles vary between 0.05° and 20° (in some case, up to 30°). Contact us for more information.

## DIFFRACTION EQUATION

The following equation is used to calculate the diffraction angle of the pattern (lines or dots).

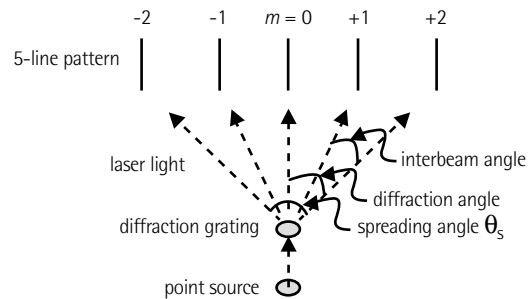
$$d(\sin \theta_m) = m\lambda \text{ or } \theta_m = \arcsin\left(\frac{m\lambda}{d}\right) \text{ where } d = \text{DOE period } (\mu\text{m})$$

$\theta_m$  = diffraction angle of the  $m^{\text{th}}$  beam (°)  
 $\lambda$  = wavelength (µm)

Note that  $\theta_m$  is the diffraction angle measured from the normal to the  $m^{\text{th}}$  beam (assuming the incident laser beam is normal to the DOE plane). It is different from the interbeam angle, which is the angle between two neighboring beams (you can calculate the interbeam angle by letting  $m = 1$ ). The beams (or orders) are numbered starting from the central beam (order 0) with the positive orders on one side (+1, +2, +3...) and the negative orders on the other side (-1, -2, -3...). The spreading angle  $\theta_s$  between the two outmost beams (or lines, when a line generating lens is added) is twice the angle of the higher order beam.

For example, for a 5-line pattern at 670 nm with a period  $d = 25 \mu\text{m}$ , the spreading angle  $\theta_s$  is twice the diffraction angle of the second order beam.

$$\theta_s = 2\theta_m = 2\theta_2 = 2\arcsin\left(\frac{2 \times 0.670\mu\text{m}}{25\mu\text{m}}\right) \quad \theta_s = 6.14^\circ$$



Information and specifications contained herein are deemed to be reliable and accurate. StockerYale reserves the right to change these specifications at any time without notice.



Corporate Headquarters  
32 Hampshire Road  
Salem, New Hampshire 03079 USA  
Tel.: 603-893-8778 Fax: 603-893-5604  
www.stockeryale.com

**For sales information:**  
**1-800-814-9552**  
**StockerYale Canada Inc.**  
275 Kesmark  
Montreal, Quebec  
Canada H9B 3J1  
Tel.: (514) 685-1005 Fax: (514) 685-3307  
[www.stockeryale.com/lasers](http://www.stockeryale.com/lasers)  
[lasers@stockeryale.com](mailto:lasers@stockeryale.com)

*Adept Electronic Solutions*  
195 Banks Street  
East Victoria Park WA 6101  
Perth  
AUSTRALIA  
T: 61-8-9470 3180  
F: 61-8-9470 3041

*Lynx Ltd.*  
Rua Cayowaá 2241 cs 02  
01258-011 - São Paulo - SP  
BRAZIL  
T: (55) 11 3862-2099  
F: (55) 11 3862-1747  
www.lynxpage.com.br

*Unit One Electronics*  
Sandholmgårdsvej 38  
Birkerød DK-3460  
DENMARK  
T: (45) 48 14 1670  
F: (45) 48 14 1680

*Oy Optoparameter AB*  
Tekniikantie 4 D  
02150 Espoo  
FINLAND  
T: (358) 9 43 555 00  
F: (358) 9 43 555 011  
www.parameter.se

*Laser 2000 S.A.*  
Parc d'Affaires  
3, rue de la Plaine  
78860 St-Nom-de-la-  
Bretèche  
FRANCE  
T: (33) 1 30 80 00 60  
F: (33) 1 30 80 00 40

*Laser 2000 GmbH*  
Argelsrieder Feld 14  
D-82234 Wessling  
GERMANY  
T: (49) 81 53 405-21  
F: (49) 81 53 405-33

*Scientific Solutions*  
JF-38, Lower Ground Floor  
Khirkhi Extn., Malviya Nagar  
New Delhi - 110017  
INDIA  
T: (91) 11 667 5703

*Lahat Technologies Ltd.*  
Teradion Industrial Zone  
Misgav 20179  
ISRAEL  
T: (972) 0 4 999 0151  
F: (972) 0 4 999 0826  
www.lahat.co.il

*Microsystems S.R.L.*  
Via Oldofredi 41  
20124 Milano  
ITALY  
T: (39) 2 6900 9555  
F: (39) 2 6900 0606

*Moritex Corp*  
1-4-3 Azamino, Aoba-ku  
Yokohama City  
Kanagawa Pref. 225  
JAPAN  
T: (81) 45 909 4710  
F: (81) 45 909 4707

*WKP Machines Corporation*  
#1925 19th Floor  
Hyundai Dream Tower Building  
923-14 Mok 1-Dong  
Yangchon-Gu, Seoul  
KOREA  
T: (82) 2 653 6801  
F: (82) 2 653 6803

*Iris Vision BV*  
Schoonhout 46  
4872 ME Etten-Leur  
THE NETHERLANDS  
T: (31) 0 76 503 6646  
F: (31) 0 76 501 9715

*Infaimon S.L.*  
C/Vergos 55  
Barcelona 08017  
SPAIN AND PORTUGAL  
T: (34) 93 252 5757  
F: (34) 93 252 5758

*Parameter AB*  
Sehlstedsgatan 9  
PO Box 27186  
SE-102 52 Stockholm  
SWEDEN AND NORWAY  
T: (46) 8 555 110 00  
F: (46) 8 555 110 01  
www.parameter.se

*FirstSight Vision Ltd.*  
The Old Barn, Grange Court,  
Tongham, Surrey GU10 1DW  
U.K.  
T: (44) 1252 780 000  
F: (44) 1252 780 001  
www.firstsightvision.co.uk